

## PRODUCT TIPS

1. For accurate hardware placement in vinyl or metal applications, pre-drilling of the window profile is recommended.
2. For vinyl window applications, mounting screws should pass through two PVC walls, or one PVC wall and one insert wall. For this reason, it may be necessary to use a longer screw than is recommended.
3. AmesburyTruth recommends that stainless-steel screws be used to fasten stainless steel components to the window. When selecting mounting screws for AmesburyTruth hardware, coating compatibility is one of the most important criteria. For best corrosion resistance the coating on the screws should be the same as the coating on the hardware.
4. For metal window profiles, AmesburyTruth recommends machine screws. However, in most applications, sheet metal screws will provide adequate holding power.
5. Keepers with positive pick-up tabs cannot be used in tie bar applications.
6. We recommend that a Snubber be used at the center of the hinge side on any casement window which tends to bow outwardly at the center in the closed position. Adding a Snubber may increase the negative air pressure rating of the window

## ARCHITECT SPECS

Window locking handles shall be included which will increase both security and weather seal tightness. The locks must hold securely up to 200 lbs. of force per lock for negative air pressure and forced entry resistance. Window sash locks will be used which provide up to .437" (11.1 mm) of pulling. The lock must also allow tandem operation of two locks to meet ADA hardware height standards. The lock shall be constructed of high-pressure zinc alloy die castings and utilize a stainless-steel strike. Window locks shall be 24 series, Locking Hhandle as manufactured by AmesburyTruth.